

Date: Thursday, 17/07/2008 1:29:36 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SQUARE TUBE
Job Number	: 40596		
Estimate Number	: 13427		
P.O. Number	:	Part Number	: PB6743001211
This Issue	: 17/07/2008 S.O. No. :	Drawing Number	: B6743001 P.17
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 24/07/2008 Qty: 60 Um: Each
Checked & Approved By	: <u>MF 08-07-14</u>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6TS1000W065

6061T6 SQ TUBE 1.00 x 1.00 X 0.065w



Comment: Qty.: 1.1156 f(s)/Unit Total: 66.9375 f(s)

6061T6 SQ TUBE 1.00 X 0.065

batch: M108626

SAD 08/07/18

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- make a 0.050" chamfer on both ends of tube

3- deburr

08-07-30

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/31

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WIP

08-07-31

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

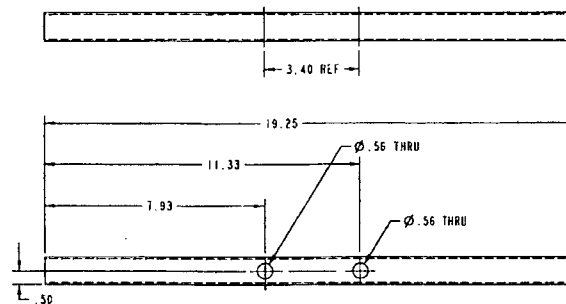
08/08/06


Job Completion






MF- 08-08-26

REPLACED BY
SUPERCEDED BY
D3440-15



-209 SQUARE TUBE 
MATERIAL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 1.000

1
-211 SQUARE TUBE  
MATL: 1.00 SQ X .065 WALL, 6061-T6
00-A-200/8
SCALE 1.000

② -213 FLANGED HOOK 
MATL: 6061-T6 QQ-A-200/8
SCALE 2.000

PREMIER AVIATION, INC. 2021 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE IDENT NO.	BUG NO.	REV.
D	OSUV8	B67-43001	B1
SCALE:	WT:	SPEED	17 of 45

ORIGINAL